



COLOUR AND FINISH SELECTION GUIDE



All Rickard Air Diffusion products are coated to the highest standards and use quality materials. Rickard takes pride in ensuring its products are protected from rust, fading and bumps. We go to great lengths to ensure that our colours do not vary and our finish is consistently excellent.



Rickard is equipped with two world class epoxy powder coating plants that follow stringent quality and environmental procedures. The steel Rickard uses in the manufacture of their diffusers is treated with a rust resistant galvanised coating also used in the motor vehicle industry. Our plants use a pre-treatment system to de-grease, de-rust and prepare the treated surface for coating. We follow the prescribed environmental guidelines to ensure the treatment process has a minimal impact on the environment. Our double filtration system ensures that industrial fallout is minimal.



Rickards controls its coating procedures carefully to ensure its products finish is consistently excellent. We control for paint thickness, adhesion, dent resistance and finish quality. Our staff are well trained and ensure we are meeting our standards throughout the coating process. A final coating department and pre-dispatch quality check ensures that nothing escapes our eye.

When a wet spray coating is required, Rickard epoxy coats the product beforehand. This ensures that every product leaving Rickards premises meet the same high standard. Rickard's wet spray facilities are well ventilated, sealed from contamination and the curing is carefully controlled. Only high-quality materials and procedures are used.



Rickard coats most of its product Standard White but can offer a number of stocked colours or match a special colour if required. Epoxy or Wet Spraying is available. An extra charge may apply depending on the colour or finish required. Please consult your nearest salesman for pricing.

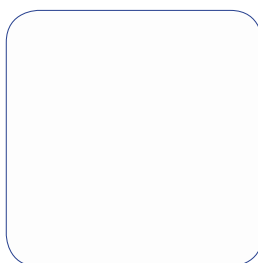
Stocked Epoxy Powder Colours

Rickard stocks a number of commonly used colours.



Note: Please note colour samples shown below do not represent the colours accurately. Colour samples can be arranged on request.

Standard Colour



Signal White
Semi-Gloss (RAL 9003)

White Options



Appliance White



Matt Shell White



Royal White Gloss
(RAL 9019)

Black Options



Matt Black



Ferro Grain Black

Aluminium Colour



Bright Aluminium



Special Epoxy Powder Colours

If a special epoxy powder colour is required, a colour code and finish or colour sample is required.

Colour Code (Preferred)

o Colour ranges accepted

- RAL Classic Colour Guides
- Dulux Trade (South African Range)
- Plascon Inspired (South African Range)
- Pantone Solid Coated and Solid Uncoated
- Ferro Industrial Product Range
- Interpon (600, 610 and 700) General Industrial Range 2006

o Finish

- Matt (10-29%)
- Gloss (70-89%)
- Satin/Silk
- Textured/Eggshell

OR

Colour sample

o Coated sample

- Metal plate
- Swatch from colour sample booklet

o Matching Procedure

1. Paint Supplier can take up to 20-days to return matched colour.
2. Approval by client (if required).
3. 5 working day product supplier turnaround time.
4. Production time by Rickard (please contact your sales representative).



Wet Spray Colours

Colour Code (Preferred)

o Colour ranges accepted

- RAL Classic Colour Guides
- Dulux Trade (South African Range)
- Plascon Inspired (South African Range)
- Pantone Solid Coated and Solid Uncoated
- Ferro Industrial Product Range
- Interpon (600, 610 and 700) General Industrial Range 2006

o Finish

- Matt (10-29%)
- Gloss (70-89%)
- Satin/Silk
- Textured/Eggshell

OR

Colour sample (Preferred)

o Coated sample

- Metal plate
- Wooden block.
- Swatch from colour sample booklet

o Matching Procedure

1. 24 hour supplier colour matching.
2. Approval by client (if required).
3. 24 hour product supplier turnaround time.
4. Production time by Rickard (please contact your sales representative).

